



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2808

Job Sheet 175781



Part No: D2808

Job Qty: 30 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/23/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP Rev:D 02.03.07 Now turned in house NG IPP Rev:E 07-12-18 RevB as per dwg ECN1048
DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	4/21/18	4/21/18	0.00	0.00	Start Up Machining-1		180 15/07/28
100	Hardinge	30 pcs	4/21/18	4/21/18	0.00	2.07	Hardinge		180 15/07/28
120	QC	30 pcs	4/21/18	4/21/18	0.00	0.00	QC8		180 15/07/28
130	HandFinish	30 pcs	4/23/18	4/23/18	0.00	0.24	HandFinish1		180 15/07/28
140	QC	30 pcs	4/23/18	4/23/18	0.00	0.00	QC7-1		180 15/07/28
150	Packaging	30 pcs	4/23/18	4/23/18	0.00	0.00	Packaging3-1	6A127	180 15/07/28
160	QC21-SA	30 Ea	4/23/18	4/23/18	0.00	0.00	QC21		180 15/07/28

Part Op 100 - 1-Turn as per Folio FA256 (Measure D3387 Bracket .507" Dia for Proper press-fit)
Descriptions: 150 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.625	6061-T6 Round Bar .625"	1.5900 ft (.053 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.625	2	28	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.191inches + 0.005 - 0.000	0.195 0.196 0.191		
2	Spacer	0.313inches + 0.005 - 0.000	0.313 0.318 0.313		
3	Spacer	0.507inches + 0.001 - 0.000	0.508 0.508 0.507		
4	Spacer	0.641inches ± 0.010	0.640 0.651 0.631		
5	Spacer	0.359inches ± 0.010	0.362 0.369 0.349		
6	Spacer	0.040inches ± 0.010	0.050 0.050 0.030		
7	Spacer	45.000Degrees ± 0.000	45° 45.000 45.000		

Plex 4/10/18 2:25 PM Dart.Gagnon.Michelle



Container No: S097174



Part: D2808

Job No: 175781

Serial No/Batch: S097174

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/28/18